

DP-ROG-60 DRY STEPS

REMOVAL AND PREP



1



30/40 GRIT
STARS -DRY

2
IF POLISHING
MOVE TO STEP 2
BELOW



LARGE AGGREGATE



1



30/40 GRIT 7 SEG
DRY

2



60/80 GRIT 7 SEG
DRY

3
IF POLISHING
MOVE TO STEP 2
BELOW



STANDARD SALT AND PEPPER POLISHING STEPS



1



30 GRIT P-PUCK SHB
DRY

2



50 GRIT P-PUCK SHB
DRY

3



100 GRIT P-PUCK SHB
DRY

4



200 GRIT P-PUCK SHB
DRY
DT-PPUCK3-RES-200

5



400 GRIT P-PUCK
DRY- STOP FOR
MATTE FINISH

6



APPLY DIAMAHARD

7*



800 GRIT P-PUCK
(DRY ONLY)

8



APPLY DIAMAGUARD

9



BURNISH
27" EZ FINISH PAD
ON HIGH SPEED
BURNISHER

*IF A HIGHER LEVEL OF POLISH IS DESIRED - 1500 & 3000 PPUCKS WOULD BE USED AFTER STEP 7

